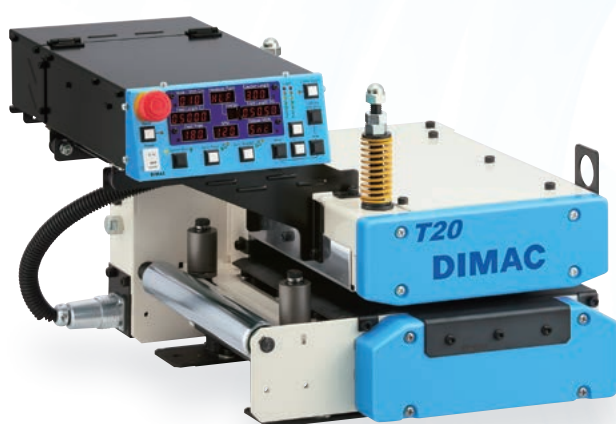


DIMAC

T Series NC Twin Roll Feeding Machine

MODEL **T20/T30**



MODEL **TJ06/TJ15**



T series features

- By setting the feeder on the left and right, it is possible to use it in seat mode and coil mode.
(Steel sheet material, Steel coil material)
- Space saving design which integrates machine body and control equipment.
- Adjustment to inside and outside of bolster is possible by standard equipment of slide type plate.
(Manual operation)
- The T20 / T30 adopts a C type frame, and material input can be taken from the front of the main body.
(TJ06 / TJ15 is impossible)
- The controller will calculate the feeding rate according to "Feed Angle" and "SPM".

Product specifications



Model T20

Max. Material width	~ 200mm
Max. Material thickness	~ 3.2mm
Max. Stamp speed	~ 200spm
Required power supply	200V ±10% 50/60Hz 3-phase / Single phase 200V ± 10% 50/60Hz
Max. material transport weight	15kg
Min. Pass line height	118mm
Depth length from roll center	210mm



Model T30

Max. Material width	~ 300mm
Max. Material thickness	~ 3.2mm
Max. Stamp speed	~ 200spm
Required power supply	200V ±10% 50/60Hz 3-phase / Single phase 200V ± 10% 50/60Hz
Max. material transport weight	15kg
Min. Pass line height	118mm
Depth length from roll center	260mm

*1

Steel sheet material

*2

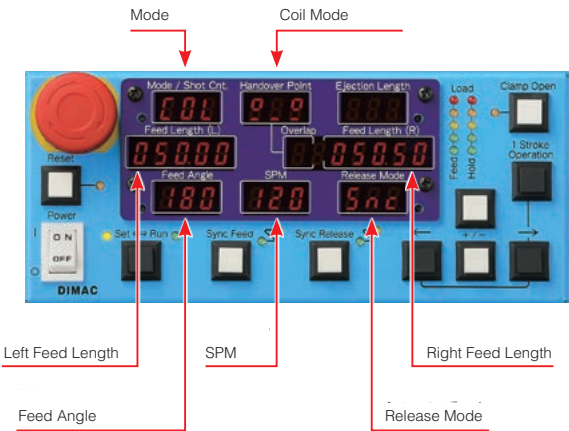
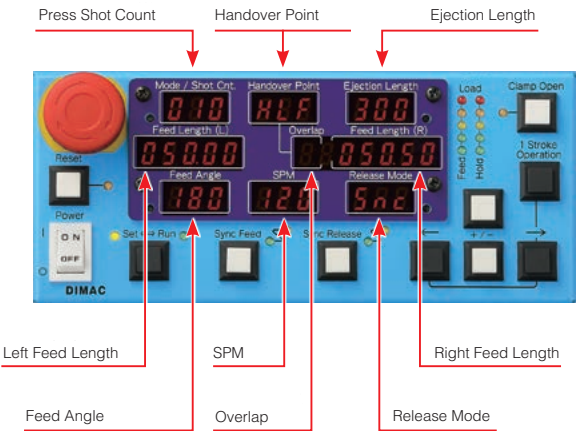
In case of installing in the bolster inner side.



Control panel display function

450C Controller

Sheet mode



Product specifications



Model **TJ06**

Max. Material width	~ 70mm
Max. Material thickness	~ 1.2mm
Max. Stamp speed	~ 200spm
Required power supply	200V ±10% 50/60Hz 3-phase / Single phase 200V ± 10% 50/60Hz
Max. material transport weight	5kg
Min. Pass line height	83mm
Depth length from roll center	115mm



Model **TJ15**

Max. Material width	~ 150mm
Max. Material thickness	~ 2.3mm
Max. Stamp speed	~ 200spm
Required power supply	200V ±10% 50/60Hz 3-phase / Single phase 200V ± 10% 50/60Hz
Max. material transport weight	15kg
Min. Pass line height	103mm
Depth length from roll center	170mm

*1 Steel sheet material
*2 In case of installing in the bolster inner side.

Controller options

DS6

Feed direction



- To change the feed direction of the feeder.

FF6

Feed completion output



- To output a signal when the feeder finishes feeding material.

RC6

Remote box



- To remotely controls of 1 Stroke feed, Inching feed, Clamp Open / Close.

MP6

Date bank



- To memorize the feed setting value.
(Up to 20 layers)
Multiple feed is possible by combining memorized layers.

BF6

Feed-during output



- To output a signal when the feed-during.

Feed Performance Table

TJ06			
Feed angle Setting value	150°	180°	210°
SPM	Feed length (mm)		
200	21	31	45
180	26	40	56
160	34	52	73
140	47	70	97
120	66	97	136
100	97	144	200
80	157	231	318
60	288	408	528
40	588	769	949
20	*999	*999	*999

TJ15			
Feed angle Setting value	150°	180°	210°
SPM	Feed length (mm)		
200	20	31	44
180	26	39	56
160	34	51	72
140	46	69	96
120	65	96	134
100	96	142	197
80	155	228	314
60	285	403	522
40	582	760	939
20	*999	*999	*999

T20 / T30			
Feed angle Setting value	150°	180°	210°
SPM	Feed length (mm)		
200	14	22	31
180	18	28	39
160	24	36	51
140	32	48	68
120	45	68	94
100	68	100	138
80	109	160	221
60	200	283	367
40	409	534	659
20	*999	*999	*999

* Maximum value of setting

Precautionary Remarks on Installation

- For the product details and installation conditions, refer to the specifications of separate sheet.
- The control panel is English and sign only.
- When this machine is exported, make sure that the machine is provided with safeguards required in the destination country.
Example: The electric power supply to this machine is 3-phase / Single-phase 200V $\pm$ 10% · 50/60Hz. Not available option which suited the local power supply.
- Specifications in this catalog are subject to change for machine improvements without prior notice.
- Before using the machine, read the safety instruction in the instruction manual.

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